

Spare parts

Hollow copper electrode standard length 250 mm

item-no.	size	item-no.	size
9000284	Ø 1,0 mm x 250 mm	9000297	Ø 12,0 mm x 250 mm
9000285	Ø 1,5 mm x 250 mm	9503757	Ø 13,0 mm x 250 mm
9000286	Ø 2,0 mm x 250 mm	9503295	Ø 14,0 mm x 250 mm
9000287	Ø 2,5 mm x 250 mm	9503296	Ø 15,0 mm x 250 mm
9000288	Ø 3,0 mm x 250 mm	9503297	Ø 16,0 mm x 250 mm
9000289	Ø 3,5 mm x 250 mm	9503758	Ø 17,0 mm x 250 mm
9000290	Ø 4,0 mm x 250 mm	9503298	Ø 18,0 mm x 250 mm
9000291	Ø 4,5 mm x 250 mm	9503299	Ø 20,0 mm x 250 mm
9000292	Ø 5,0 mm x 250 mm	9503300	Ø 22,0 mm x 250 mm
9000293	Ø 6,0 mm x 250 mm	9503301	Ø 24,0 mm x 250 mm
9000294	Ø 7,0 mm x 250 mm	9503302	Ø 25,0 mm x 250 mm
9000295	Ø 8,0 mm x 250 mm	9503759	Ø 30,0 mm x 250 mm
9000296	Ø 10,0 mm x 250 mm		

Electrodes > ø 10 mm have a clamping adapter of ø 10 mm.
Special lengths up to 1000 mm are available.

Collets

item-no.	size	item-no.	size
9000020	Ø 1,0 mm	9000268	Ø 4,5 mm
9000022	Ø 1,5 mm	9000269	Ø 5,0 mm
9000263	Ø 2,0 mm	9000270	Ø 6,0 mm
9000264	Ø 2,5 mm	9000271	Ø 7,0 mm
9000265	Ø 3,0 mm	9000272	Ø 8,0 mm
9000266	Ø 3,5 mm	9000273	Ø 10,0 mm
9000267	Ø 4,0 mm		

The biggest collet is Ø10 mm.

Hollow tungsten/copper electrodes for eroding solid carbide materials

item-no.	size	item-no.	size
9503815	Ø 1,0 mm x 175 mm	9503822	Ø 4,5 mm x 175 mm
9503817	Ø 1,5 mm x 175 mm	9504012	Ø 5,0 mm x 175 mm
9503816	Ø 2,0 mm x 175 mm	9503332	Ø 6,0 mm x 200 mm
9503818	Ø 2,5 mm x 175 mm	9503333	Ø 7,0 mm x 200 mm
9503855	Ø 3,0 mm x 175 mm	9503334	Ø 8,0 mm x 200 mm
9503820	Ø 3,5 mm x 175 mm	9503337	Ø 10,0 mm x 200 mm
9503773	Ø 4,0 mm x 175 mm		